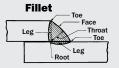


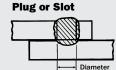
**blume**® intends to advance the welding industry and bring to you new and effective solutions. **blume**® is dedicated to contributing the technology, know how and adherence to quality, which is vital to keep up with a growing industry.

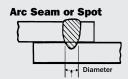
## **Types of Weld**

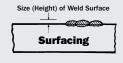


Throat of Weld - Vertical







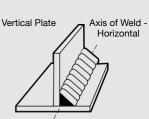


## **Welding Positions**

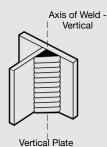
## Fillet Weld

Flat

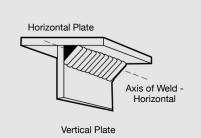






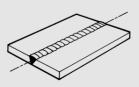


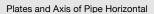
Overhead

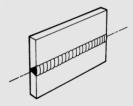


## **Groove Weld**

Axis of Weld - Horizontal

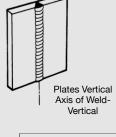


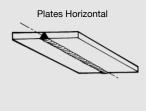


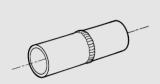


Horizontal Plate

Plates and Axis of Pipe Vertical







Pipe Shall be Rolled While Welding

